

S.N.	Particulars	Unit	65	70	75	80
1	GSM	g/m ²	65 ± 2.5%	70 ± 2.5%	75 ± 2.5%	80 ± 2.5%
2	Caliper	micron	98 ± 1	101 ± 1	105 ± 1	106 ± 1
3	Bulk	cc/g	1.50 ± 0.02	1.44 ± 0.02	1.40 ± 0.02	1.33 ± 0.02
4	Brightness ISO	%	90 min	90 min	90 min	90 min
5	Opacity	%	90 ± 1	93 ± 1	93 ± 1	95 ± 1
6	Roughness (Bendtsen) Top	ml/min	200 ± 20	200 ± 20	180 ± 20	150 ± 20
7	Roughness (Bendtsen) Bottom	ml/min	200 ± 20	200 ± 20	180 ± 20	150 ± 20
8	Tear Factor MD	-	40 ± 2	40 ± 2	40 ± 2	40 ± 2
9	Tear Factor CD	-	50 ± 2	50 ± 2	50 ± 2	50 ± 2
10	Breaking Length MD	meter	4000 ± 200	4000 ± 200	4000 ± 200	4000 ± 200
11	Breaking Length CD	meter	2200 ± 200	2200 ± 200	2200 ± 200	2200 ± 200
12	Cobb Avg.	g/m ²	26 Max	26 Max	26 Max	26 Max
13	Wax Pick	-	No	14AClear(min)	14AClear(min)	14AClear(min)
14	Moisture Content	%	4.0 ± 0.5	4.0 ± 0.5	4.0 ± 0.5	4.0 ± 0.5
15	Stiffness MD	taber	2.0 Min	2.0 Min	3.0 Min	2.2 Min
16	Stiffness CD	taber	1.0 Min	1.0 Min	1.1 Min	1.2 Min